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ISO 9001: 2015

MATERIAL SAFETY DATA SHEET

1. Identification

1.1 GHS Product identifier

Molybdenum powder, (-140 mesh / +325 mesh), 99.5%
Code M 2304

2. Hazard identification

2.1 Classification of the substance or mixture

Not classified.

2.2 GHS label elements, including precautionary statements

Pictogram(s) No symbol.
Signal word No signal word.
Hazard statement(s) none
Precautionary statement(s)
Prevention none
Response none
Storage none
Disposal none

2.3 Other hazards which do not result in classification

none

3. Composition/information on ingredients

3.1 Substances

Chemical name	Common names and synonyms	CAS number	EC number	Concentration
molybdenum atom	molybdenum atom	7439-98-7	none	100%

4. First-aid measures

4.1 Description of necessary first-aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

Fresh air, rest.

In case of skin contact

Rinse skin with plenty of water or shower.

In case of eye contact

Rinse with plenty of water for several minutes (remove contact lenses if easily possible).

If swallowed

Rinse mouth. Give one or two glasses of water to drink.

4.2 Most important symptoms/effects, acute and delayed

Exposure Routes: inhalation, ingestion, skin and/or eye contact Target Organs: Eyes, respiratory system, liver, kidneys (NIOSH, 2016)

4.3 Indication of immediate medical attention and special treatment needed, if necessary

Immediate first aid: Ensure that adequate decontamination has been carried out. If patient is not breathing, start artificial respiration, preferably with a demand valve resuscitator, bag-valve-mask device, or pocket mask, as trained. Perform CPR if necessary.

Immediately flush contaminated eyes with gently flowing water. Do not induce vomiting. If vomiting occurs, lean patient forward or place on the left side (head-down position, if possible) to maintain an open airway and prevent aspiration. Keep patient quiet and maintain normal body temperature. Obtain medical attention. /Poisons A and B/

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Excerpt from ERG Guide 170 [Metals (Powders, Dusts, Shavings, Borings, Turnings, or Cuttings, etc.)]: DO NOT USE WATER, FOAM OR CO₂. Dousing metallic fires with water will generate hydrogen gas, an extremely dangerous explosion hazard, particularly if fire is in a confined environment (i.e., building, cargo hold, etc.). Use DRY sand, graphite powder, dry sodium chloride-based extinguishers, G-1 or Met-L powder. Confining and smothering metal fires is preferable rather than applying water. Move containers from fire area if you can do it without risk. FIRE INVOLVING TANKS OR CAR/TRAILER LOADS: If impossible to extinguish, protect surroundings and allow fire to burn itself out. (ERG, 2016)

5.2 Specific hazards arising from the chemical

Excerpt from ERG Guide 170 [Metals (Powders, Dusts, Shavings, Borings, Turnings, or Cuttings, etc.)]: May react violently or explosively on contact with water. Some are transported in flammable liquids. May be ignited by friction, heat, sparks or flames.

Some of these materials will burn with intense heat. Dusts or fumes may form explosive mixtures in air. Containers may explode when heated. May re-ignite after fire is extinguished. (ERG, 2016)

5.3 Special protective actions for fire-fighters

Wear self-contained breathing apparatus for firefighting if necessary.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation.

Evacuate personnel to safe areas. Avoid breathing dust. For personal protection see section 8.

6.2 Environmental precautions

Personal protection: particulate filter respirator adapted to the airborne concentration of the substance. Sweep spilled substance into covered containers. If appropriate, moisten first to prevent dusting.

6.3 Methods and materials for containment and cleaning up

Evacuate and restrict persons not wearing protective equipment from area of spill or leak until cleanup is complete. Remove all ignition sources. Use HEPA vacuum or wet method to reduce dust during clean-up. Do not dry sweep. Collect powdered material in the most convenient and safe manner and deposit in sealed containers. Ventilate area after clean-up is complete. It may be necessary to contain and dispose of this chemical as a hazardous waste. If material or contaminated runoff enters waterways, notify downstream users of potentially contaminated waters. Contact your Department of Environmental Protection or your regional office of the federal EPA for specific recommendations. If employees are required to clean up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

7. Handling and storage

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Avoid exposure - obtain special instructions before use. Provide appropriate exhaust ventilation at places where dust is formed. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Separated from strong oxidants, halogens and strong acids. Prior to working with this chemical you should be trained on its proper handling and storage. Manganese must be stored to avoid contact with strong oxidizers (such as chlorine, bromine, and fluorine) since violent reactions occur. Store in tightly closed containers in a cool, well ventilated area away from bromine, trifluoride, fluorine, chlorine trifluoride and lead oxide.

8. Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure limit values

After reviewing available published literature, NIOSH provided comments to OSHA on August 1, 1988, regarding the "Proposed Rule on Air Contaminants" (29 CFR 1910, Docket No. H-020). In these comments, NIOSH questioned whether the PEL proposed for molybdenum (soluble compounds as Mo) [TWA 5 mg/cu m] was adequate to protect workers from recognized health hazards.

Biological limit values

no data available

8.2 Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

8.3 Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection

Safety glasses with side-shields conforming to EN166. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Wear impervious clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Respiratory protection

Wear dust mask when handling large quantities.

Thermal hazards

no data available

9. Physical and chemical properties

Physical state

grey metal

Colour

Dark-gray or black powder with metallic luster or coherent mass of silver white color; body centered cubic structure

Odour

no data available

Melting point/ freezing point

2622\00baC

Boiling point or initial boiling

4612\00b0C(lit.)

point and boiling range

Flammability

Combustible Solid in form of dust or powder. Combustible under specific conditions.

Lower and upper explosion

no data available

limit / flammability limit

Flash point

-23\00baC

Auto-ignition temperature

no data available

Decomposition temperature	no data available
pH	no data available
Kinematic viscosity	no data available
Solubility	Insoluble (NIOSH, 2016)
Partition coefficient n-octanol/water (log value)	no data available
Vapour pressure	0 mm Hg (approx) (NIOSH, 2016)
Density and/or relative density	10.3g/mL at 25°C (lit.)
Relative vapour density	no data available
Particle characteristics	no data available

10. Stability and reactivity

10.1 Reactivity

no data available

10.2 Chemical stability

FAIRLY STABLE @ ORDINARY TEMP

10.3 Possibility of hazardous reactions

FLAMMABLE IN FORM OF DUST OR POWDER. Dust explosion possible if in powder or granular form, mixed with air. MOLYBDENUM is a reducing agent. In dust or powder form, it may present a fire or explosion hazard under favoring conditions of particle size, dispersion and ignition. Bulk molybdenum (rod, coil, sheet, etc.) is less reactive than dust or powder. Insoluble in hydrochloric acid or hydrofluoric acid solutions and in ammonia and sodium hydroxide solutions. Insoluble in dilute sulfuric acid solutions but soluble in concentrated sulfuric acid. Soluble in concentrated nitric acid. Incompatible with strong oxidizing agents such as bromine trifluoride, bromine pentafluoride, chlorine trifluoride, potassium perchlorate, nitryl fluoride, fluorine, iodine pentafluoride, sodium peroxide, lead dioxide.

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

Soluble compounds: alkali metals, sodium, potassium, molten magnesium. Insoluble compounds: Violent reactions with oxidizers, nitric acid, sulfuric acid. ...

10.6 Hazardous decomposition products

no data available

11. Toxicological information

Acute toxicity

Oral: no data available

Inhalation: no data available

Dermal: no data available

Skin corrosion/irritation

no data available

Serious eye damage/irritation

no data available

Respiratory or skin sensitization

no data available

Germ cell mutagenicity

no data available

Carcinogenicity

EPA: Not classifiable as to human carcinogenicity. IARC: Not classifiable as to carcinogenicity to humans. NTP: Not evaluated

Reproductive toxicity

no data available

STOT-single exposure

no data available

STOT-repeated exposure

no data available

Aspiration hazard

no data available

12. Ecological information

12.1 Toxicity

Toxicity to fish: no data available

Toxicity to daphnia and other aquatic invertebrates: no data available

Toxicity to algae: no data available

Toxicity to microorganisms: no data available

12.2 Persistence and degradability

no data available

12.3 Bioaccumulative potential

no data available

12.4 Mobility in soil

no data available

12.5 Other adverse effects

no data available

13. Disposal considerations

13.1 Disposal methods

Product

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

Contaminated packaging

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

14. Transport information

14.1 UN Number

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.2 UN Proper Shipping Name

ADR/RID: unknown

IMDG: unknown

IATA: unknown

14.3 Transport hazard class(es)

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.4 Packing group, if applicable

ADR/RID: Not dangerous goods. IMDG: Not dangerous goods. IATA: Not dangerous goods.

14.5 Environmental hazards

ADR/RID: no

IMDG: no

IATA: no

14.6 Special precautions for user

no data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

no data available

15. Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
molybdenum atom	molybdenum atom	7439-98-7	none
European Inventory of Existing Commercial Chemical Substances (EINECS)			Listed.
EC Inventory			Listed.
United States Toxic Substances Control Act (TSCA) Inventory			Listed.
China Catalog of Hazardous chemicals 2015			Not Listed.
New Zealand Inventory of Chemicals (NZIoC)			Listed.
Philippines Inventory of Chemicals and Chemical Substances (PICCS)			Listed.
Vietnam National Chemical Inventory			Listed.
Chinese Chemical Inventory of Existing Chemical Substances (China IECSC)			Listed.

Section 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.