

# OTTO CHEMIE PVT LTD

201, 51-53 Maroo Bhavan, Kalbadevi, Mumbai – 400002, India. Tel : + 91 22 2207 0099 / 6638 2599

Email : [info@ottokemi.com](mailto:info@ottokemi.com), Web : [www.ottokemi.com](http://www.ottokemi.com)

ISO 9001: 2015

## MATERIAL SAFETY DATA SHEET

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifiers

D(+) Limonene, 95%

Code L 1447

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Flammable liquids (Category 3), H226

Skin irritation (Category 2), H315

Skin sensitization (Category 1), H317

Aspiration hazard (Category 1), H304

Short-term (acute) aquatic hazard (Category 1), H400

Long-term (chronic) aquatic hazard (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

#### 2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal word Danger

Hazard statement(s)

H226 Flammable liquid and vapor.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P331 Do NOT induce vomiting.

Supplemental Hazard

Statements

none

Reduced Labeling (<= 125 ml)

Pictogram

Signal word Danger

Hazard statement(s)

H317 May cause an allergic skin reaction.

H304 May be fatal if swallowed and enters airways.

Precautionary statement(s)

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331 Do NOT induce vomiting.

Supplemental Hazard

Statements

none

#### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### SECTION 3: Composition/information on ingredients

#### 3.1 Substances

Synonyms : (+)-Carvene

(+)-p-Mentha-1,8-diene

(R)-4-Isopropenyl-1-methyl-1-cyclohexene

Formula : C10H16  
Molecular weight : 136,23 g/mol  
CAS-No. : 5989-27-5  
EC-No. : 227-813-5  
Index-No. : 601-029-00-7  
Component  
(R)-(+)-limonene  
CAS-No. 5989-27-5  
EC-No. 227-813-5  
Index-No. 601-029-00-7

#### Classification

Flam. Liq. 3; Skin Irrit. 2;  
Skin Sens. 1; Asp. Tox. 1;  
Aquatic Acute 1; Aquatic  
Chronic 1; H226, H315,  
H317, H304, H400, H410  
M-Factor - Aquatic Acute:  
1 - Aquatic Chronic: 1

#### Concentration

<= 100 %

### SECTION 4: First aid measures

#### 4.1 Description of first-aid measures

##### General advice

Show this material safety data sheet to the doctor in attendance.

##### If inhaled

After inhalation: fresh air.

##### In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

##### In case of eye contact

After eye contact: rinse out with plenty of water. Remove contact lenses.

##### If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

#### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO2) Foam Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

#### 5.2 Special hazards arising from the substance or mixture

Carbon oxides

Combustible.

Vapors are heavier than air and may spread along floors.

Risk of dust explosion.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

#### 5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

#### 5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.

Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

#### 6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

#### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

#### 6.4 Reference to other sections

For disposal see section 13.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

### 7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

### 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Ingredients with workplace control parameters

### 8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0,7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact

Material: Latex gloves

Minimum layer thickness: 0,6 mm

Break through time: 30 min

Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains. Risk of explosion.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

a) Appearance

Form: liquid, clear

Color: colorless

b) Odor

characteristic

c) Odor Threshold

No data available

d) pH

No data available

e) Melting

point/freezing point

Melting point/range: -73,97 °C - OECD Test Guideline 102

f) Initial boiling point

and boiling range

176 - 177 °C

g) Flash point

51 °C - closed cup

h) Evaporation rate

No data available

i) Flammability (solid,

gas)	No data available
j) Upper/lower flammability or explosive limits	Upper explosion limit: 6,1 %(V) Lower explosion limit: 0,7 %(V)
k) Vapor pressure	2 hPa at 24,85 °C
l) Vapor density	4,70 - (Air = 1.0)
m) Relative density	0,8400 - 0,8440 at 20 °C
n) Water solubility	0,00569 g/l at 20 °C - OECD Test Guideline 105
o) Partition coefficient: n-octanol/water	log Pow: 4,38 at 37 °C - Potential bioaccumulation
p) Autoignition temperature	245 °C at 995,44 hPa
q) Decomposition temperature	No data available
r) Viscosity	Viscosity, kinematic: No data available Viscosity, dynamic: No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available
9.2 Other safety information	No data available
Relative vapor density	4,70 - (Air = 1.0)

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Violent reactions possible with:

Strong oxidizing agents  
acids

### 10.4 Conditions to avoid

Heating.

### 10.5 Incompatible materials

No data available

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

## SECTION 11: Toxicological information

Routes of Entry: Absorbed through skin. Dermal contact. Eye contact. Toxicity to Animals:

Oral LD50 Rat: 1500 mg/kg; Dermal LD50 Rabbit: 2000mg/kg

Inhalation LC50 Rat: > 50mg/L.

Chronic Effects on Humans: CARCINOGENIC EFFECTS: Classified None. by NTP, None. by OSHA, None. by NIOSH.

Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant), of inhalation (lung irritant).

Special Remarks on Toxicity

to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish flow-through test LC50 - Pimephales promelas (fathead minnow) -

0,72 mg/l - 96 h

(OECD Test Guideline 203)

Toxicity to daphnia

and other aquatic

invertebrates

semi-static test EC50 - Daphnia magna (Water flea) - 0,307 mg/l -

48 h

(OECD Test Guideline 202)

Toxicity to algae static test ErC50 - Pseudokirchneriella subcapitata (green algae) -

0,32 mg/l - 72 h

(OECD Test Guideline 201)

static test EC10 - Pseudokirchneriella subcapitata (green algae) -

0,174 mg/l - 72 h

(OECD Test Guideline 201)

Toxicity to bacteria EC50 - Sludge Treatment - 3,94 mg/l

(OECD Test Guideline 209)

12.2 Persistence and degradability  
Biodegradability Result: 71 % - Readily biodegradable.  
(OECD Test Guideline 301B)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No data available

### SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

See [www.retrologistik.com](http://www.retrologistik.com) for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

### SECTION 14: Transport information

14.1 UN number

ADR/RID: 2052

IMDG: 2052

IATA: 2052

14.2 UN proper shipping name

ADR/RID: DIPENTENE

IMDG: DIPENTENE

IATA: Dipentene

14.3 Transport hazard class(es)

ADR/RID: 3

IMDG: 3

IATA: 3

14.4 Packaging group

ADR/RID: III

IMDG: III

IATA: III

14.5 Environmental hazards

ADR/RID: yes IMDG Marine pollutant: yes IATA: no

14.6 Special precautions for user

No data available

### SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

: ENVIRONMENTAL HAZARDS

: FLAMMABLE LIQUIDS

: FLAMMABLE LIQUIDS

: ENVIRONMENTAL HAZARDS

Other regulations

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

### Section 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.