

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

Creation Date: 10-03-2025

Revision Date: 29-07-2030

MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1. Product identifiers

Product name: m-Phenylenediamine dihydrochloride, 98%+
Product Code: P 1647
CAS No : 541-69-5

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use : Industrial. For professional use only.

1.3. Details of the supplier of the safety data sheet

Company identification
OTTO CHEMIE PVT LTD
101, Aarkay Ruby Industrial Estate(1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208.
Email info@ottokemi.com

1.4. Emergency telephone number

Phone no. : + 91 22 2207 0099 (9:00am - 6:00 pm).

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Acute toxicity, (Category 3)

Acute toxicity, (Category 3)

Acute toxicity, (Category 3)

Eye irritation, (Category 2)

Skin sensitization, (Category 1)

Germ cell mutagenicity,
(Category 2)

Short-term (acute) aquatic
hazard, (Category 1)

Long-term (chronic) aquatic
hazard, (Category 1)

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal Word

Hazard Statements

H301 + H311 + H331

H317

H319

H341

H410

Precautionary Statements

P273

P280

P301 + P310

P302 + P352 + P312

P304 + P340 + P311

P305 + P351 + P338

H301: Toxic if swallowed.

H331: Toxic if inhaled.

H311: Toxic in contact with skin.

H319: Causes serious eye irritation.

H317: May cause an allergic skin reaction.

H341: Suspected of causing genetic
defects.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long
lasting effects.

Danger

Toxic if swallowed, in contact with skin or if inhaled.

May cause an allergic skin reaction.

Causes serious eye irritation.

Suspected of causing genetic defects.

Very toxic to aquatic life with long lasting effects.

Avoid release to the environment.

Wear protective gloves/ protective clothing/ eye protection/ face
protection.

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

IF ON SKIN: Wash with plenty of water. Call a POISON CENTER/
doctor if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable

for breathing. Call a POISON CENTER/ doctor.

IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue
rinsing.

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Supplemental Hazard Statements	none
Reduced Labeling (<= 125 ml)	
Pictogram	
Signal Word	Danger
Hazard Statements	
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H301 + H311 + H331	Toxic if swallowed, in contact with skin or if inhaled.
Precautionary Statements	
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P302 + P352 + P312	IF ON SKIN: Wash with plenty of water.Call a POISON CENTER/ doctor if you feel unwell.
P304 + P340 + P311	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor.
Supplemental Hazard	none

Statements

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Formula : C₆H₈N₂.2ClH
Molecular weight : 181,06 g/mol
CAS-No. : 541-69-5
EC-No. : 208-790-0

Component	Classification	Concentration
m-phenylenediamine dihydrochloride		
CAS-No. 541-69-5 EC-No. 208-790-0	Acute Tox. 3; Eye Irrit. 2; Skin Sens. 1; Muta. 2; Aquatic Acute 1; Aquatic Chronic 1; H301, H331, H311, H319, H317, H341, H400, H410	<= 100 %

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

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If swallowed

If swallowed: give water to drink (two glasses at most). Seek medical advice immediately.

In exceptional cases only, if medical care is not available within one hour, induce vomiting (only in persons who are wide awake and fully conscious), administer activated charcoal (20 - 40 g in a 10% slurry) and consult a doctor as quickly as possible.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO₂) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NO_x)

Hydrogen chloride gas

Combustible.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Avoid generation and inhalation of dusts in all circumstances. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed. Dry. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.

Light sensitive. Store under inert gas. Air sensitive.

Storage class

Storage class (TRGS 510): 6.1C: Combustible, acute toxic Cat.3 / toxic compounds or compounds which causing chronic effects

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7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm

Break through time: 480 min

Material tested:KCL 741 Dermatril® L

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm

Break through time: 480 min

Material tested:KCL 741 Dermatril® L

Body Protection
protective clothing

Respiratory protection

required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: Filter type P3

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state	powder
b) Color	light red
c) Odor	No data available
d) Melting point/freezing point	Melting point: 126 °C
e) Initial boiling point and boiling range	No data available
f) Flammability (solid, gas)	No data available
g) Upper/lower flammability or explosive limits	No data available
h) Flash point	Not applicable
i) Autoignition temperature	No data available
j) Decomposition temperature	No data available

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k) pH	No data available
l) Viscosity	Viscosity, kinematic: No data available Viscosity, dynamic: No data available
m) Water solubility	No data available
n) Partition coefficient: n-octanol/water	No data available
o) Vapor pressure	No data available
p) Density	No data available
Relative density	No data available
q) Relative vapor density	No data available
r) Particle characteristics	No data available
s) Explosive properties	No data available
t) Oxidizing properties	none
9.2 Other safety information	
No data available	

SECTION 10: Stability and reactivity

10.1 Reactivity

The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Violent reactions possible with:

Strong oxidizing agents

10.4 Conditions to avoid

no information available

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

No data available

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SECTION 14: Transport information

14.1 UN number		
ADR/RID: 2811	IMDG: 2811	IATA: 2811
14.2 UN proper shipping name		
ADR/RID : TOXIC SOLID, ORGANIC, N.O.S. (m-phenylenediamine dihydrochloride)		
IMDG : TOXIC SOLID, ORGANIC, N.O.S. (m-phenylenediamine dihydrochloride)		
IATA : Toxic solid, organic, n.o.s. (m-phenylenediamine dihydrochloride)		
14.3 Transport hazard class(es)		
ADR/RID: 6.1	IMDG: 6.1	IATA: 6.1
14.4 Packaging group		
ADR/RID: III	IMDG: III	IATA: III
14.5 Environmental hazards		
ADR/RID: yes	IMDG Marine pollutant: yes	IATA: no
14.6 Special precautions for user		
Tunnel restriction code : (E)		
Further information : No data available		

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

Authorisations and/or restrictions on use

National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

H2 ACUTE TOXIC

E1 ENVIRONMENTAL HAZARDS

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The life science business of Merck operates as MilliporeSigma in the US and Canada

Other regulations

Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable.

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

SECTION 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.

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