An ISO 9001 : 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

Creation Date: 13-03-2025 Revision Date: 2-07-2030

MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1. Product identifiers

Product name: o-Phenylene diamine, 98%

Product Code: P 1645 CAS No: 95-54-5

1.2. Relevant identified uses of the substance or mixture and uses advised against Use: Industrial. For professional use only.

1.3. Details of the supplier of the safety data sheet

Company identification

OTTO CHEMIE PVT LTD

101, Aarkay Ruby Industrial Estate(1B), Opp Shree Narayan Industrial Estate,

Chinchpada, Vasai East, Waliv, Maharashtra 401208.

Email info@ottokemi.com

1.4. Emergency telephone number

Phone no.: + 91 22 2207 0099 (9:00am - 6:00 pm).

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Acute toxicity, (Category 3)

Acute toxicity, (Category 4)

Acute toxicity, (Category 4)

Eye irritation, (Category 2)

Skin sensitization, (Category 1)

Germ cell mutagenicity,

(Category 2) defects.

Carcinogenicity, (Category 2)

Short-term (acute) aquatic

hazard, (Category 1)

Long-term (chronic) aquatic

hazard, (Category 1)

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal Word

Hazard Statements

H301

H312 + H332

H317 H319

H341

H351

H410

Precautionary Statements

P273 P280

P301 + P310

P302 + P352 + P312

P304 + P340 + P312

H301: Toxic if swallowed.

H332: Harmful if inhaled.

H312: Harmful in contact with skin. H319: Causes serious eye irritation.

H317: May cause an allergic skin reaction.

H341: Suspected of causing genetic

H351: Suspected of causing cancer.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long

lasting effects.

Danger

Toxic if swallowed.

Harmful in contact with skin or if inhaled.

May cause an allergic skin reaction.

Causes serious eye irritation.

Suspected of causing genetic defects.

Suspected of causing cancer.

Very toxic to aquatic life with long lasting effects.

Avoid release to the environment.

Wear protective gloves/ protective clothing/ eye protection/ face

protection.

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

IF ON SKIN: Wash with plenty of water.Call a POISON CENTER/

doctor if you feel unwell.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

An ISO 9001: 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

P305 + P351 + P338 IF

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

Wear protective gloves/ protective clothing/ eye protection/ face

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

none

Danger

protection.

Toxic if swallowed.

May cause an allergic skin reaction.

Suspected of causing genetic defects. Suspected of causing cancer.

Supplemental Hazard

Statements

Reduced Labeling (<= 125 ml)

Pictogram

Signal Word

Hazard Statements

H301

H317 H341 H351

Precautionary Statements

P280

P301 + P310

Supplemental Hazard

Statements

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : OPI

1,2-Diaminobenzene 1,2-Phenylenediamine

Formula : C6H8N2

Molecular weight : 108,14 g/mol

CAS-No. : 95-54-5

EC-No. : 202-430-6

Component	Classification	Concentration
o-phenylenediamine		
CAS-No. 95-54-5 EC-No. 202-430-6	Acute Tox. 3; Acute Tox. 4; Eye Irrit. 2; Skin Sens. 1; Muta. 2; Carc. 2; Aquatic Acute 1; Aquatic Chronic 1; H301, H332, H312, H319, H317, H341, H351, H400, H410 M-Factor - Aquatic Acute: 1 - Aquatic Chronic: 1	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Show this material safety data sheet to the doctor in attendance.

f inhaled

After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

In case of skin contact

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

An ISO 9001: 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed

If swallowed: give water to drink (two glasses at most). Seek medical advice immediately. In exceptional cases only, if medical care is not available within one hour, induce vomiting (only in persons who are wide awake and fully conscious), administer activated charcoal

(20 - 40 g in a 10% slurry) and consult a doctor as quickly as possible.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section

2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NOx)

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact.

Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area.

Avoid generation of dusts.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

An ISO 9001: 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

Tightly closed. Dry. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.

Moisture sensitive. Air sensitive. Store under inert gas. May darken on storage

Storage class

Storage class (TRGS 510): 6.1C: Combustible, acute toxic Cat.3 / toxic compounds or compounds which causing chronic effects

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please Full contact

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm Break through time: 480 min

Material tested: KCL 741 Dermatril® L

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0,11 mm Break through time: 480 min

Material tested: KCL 741 Dermatril® L

Body Protection protective clothing Respiratory protection

Recommended Filter type: Filter A-(P3)

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

Control of environmental exposure Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state

b) Color white, brown c) Odor No data available Melting point/ range: 100 - 102 °C d) Melting

point/freezing point e) Initial boiling point 256 - 258 °C

and boiling range f) Flammability (solid, No data available

gas)

g) Úpper/lower Lower explosion limit: 1,5 %(V) flammability or

h) Flash point 136 °C - closed cup i) Autoignition No data available temperature

DISCLAIMER

explosive limits

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

powder

An ISO 9001: 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

j) Decomposition temperature k) pH I) Viscosity

m) Water solubility
n) Partition coefficient:

n-octanol/water
o) Vapor pressure
p) Density

Relative density g) Relative vapor

density r) Particle characteristics

s) Explosive properties t) Oxidizing properties

9.2 Other safety information

No data available

No data available

8.7

Viscosity, kinematic: No data available
Viscosity, dynamic: No data available
39,3 g/l at 20 °C - OECD Test Guideline 105
log Pow: 0,12 at 25 °C - OECD Test Guideline 107 Bioaccumulation is not expected.
0,001 hPa at 20 °C - OECD Test Guideline 104

0.72 g/cm3 at 24 °C

0,72 g/cm3 at 24 ° No data available No data available

No data available

Not classified as explosive.

SECTION 10: Stability and reactivity

10.1 Reactivity

Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical.

The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature)

10.3 Possibility of hazardous reactions

Violent reactions possible with:

Strong oxidizing agents

Strong acids

Acid anhydrides

acid halides

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Routes of Entry: Absorbed through skin. Dermal contact. Eye contact. Toxicity to Animals:

Oral LD50 Rat: 1500 mg/kg; Dermal LD50 Rabbit: 2000mg/kg

Inhalation LC50 Rat: > 50mg/L.

Chronic Effects on Humans: CARCINOGENIC EFFECTS: Classified None. by NTP, None. by OSHA, None. by NIOSH.

Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant), of inhalation (lung irritant).

Special Remarks on Toxicity

to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish flow-through test LC50 - Oncorhynchus mykiss (rainbow trout) - 42,9

mg/l - 96 h

Remarks: (ECHA) Toxicity to daphnia and other aquatic

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

An ISO 9001: 2015 & GMP Certified Company

101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel: + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

invertebrates

semi-static test EC50 - Daphnia magna (Water flea) - 1,4 mg/l - 48

h

Remarks: (ECHA)

Toxicity to algae static test EC50 - Pseudokirchneriella subcapitata - 0,16 mg/l - 96 h

Remarks: (ECHA)

Toxicity to bacteria EC50 - Bacteria - 580 mg/l - 3 h

(OECD Test Guideline 209) Toxicity to daphnia and other aquatic invertebrates(Chronic

toxicity)

semi-static test NOEC - Daphnia magna (Water flea) - 0,065 mg/l -

21 d

Remarks: (ECHA)

semi-static test EC50 - Daphnia magna (Water flea) - 0,46 mg/l - 21

d

Remarks: (ECHA)

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d

Result: 0 % - Not biodegradable (OECD Test Guideline 301C) 12.3 Bioaccumulative potential

No data available 12.4 Mobility in soil No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components

considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Discharge into the environment must be avoided.

Further information on ecology

Forms toxic mixtures in water, dilution measures notwithstanding.

Biological effects:

SECTION 13: Disposal considerations

13.1 Waste treatment methods

No data available

SECTION 14: Transport information

14.1 UN number

ADR/RID: 1673 IMDG: 1673 IATA: 1673

14.2 UN proper shipping name

ADR/RID : PHENYLENEDIAMINES IMDG : PHENYLENEDIAMINES IATA : Phenylenediamines

14.3 Transport hazard class(es)

ADR/RID: 6.1 IMDG: 6.1 IATA: 6.1

14.4 Packaging group

ADR/RID: III IATA: III 14.5 Environmental hazards

ADR/RID: yes IMDG Marine pollutant: yes IATA: no

14.6 Special precautions for user

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.



An ISO 9001 : 2015 & GMP Certified Company 101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate, Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841

Email: info@ottokemi.com Web: www.ottokemi.com

Tunnel restriction code: (E)

Further information : No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the

substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No.

1907/2006.

Authorisations and/or restrictions on use

National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards

involving dangerous substances.

E1 ENVIRONMENTAL HAZARDS

Other regulations

Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or

stricter national regulations where applicable.

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

SECTION 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.

Creation Date: 10-03-2025 Revision Date: 29-07-2030



Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.