

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

Creation Date: 10-03-2025

Revision Date: 29-07-2030

MATERIAL SAFETY DATA SHEET (MSDS)

SECTION 1. Product identifiers

Product name: Orange oil, terpenes natural
Product Code: O 1310
CAS No : 68647-72-3

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use : Industrial. For professional use only.

1.3. Details of the supplier of the safety data sheet

Company identification
OTTO CHEMIE PVT LTD
101, Aarkay Ruby Industrial Estate(1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208.
Email info@ottokemi.com

1.4. Emergency telephone number

Phone no. : + 91 22 2207 0099 (9:00am - 6:00 pm).

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Flammable liquids, (Category 3)

Skin irritation, (Category 2)

Skin sensitization, (Category 1)

Aspiration hazard, (Category 1)

Long-term (chronic) aquatic
hazard, (Category 2)

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal Word

Hazard Statements

H226

H304

H315

H317

H411

Precautionary Statements

P210

P273

P280

P301 + P310

P303 + P361 + P353

P331

Supplemental Hazard

Statements

Reduced Labeling (<= 125 ml)

Pictogram

Signal Word

Hazard Statements

H226: Flammable liquid and vapor.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H304: May be fatal if swallowed and enters
airways.

H411: Toxic to aquatic life with long lasting
effects.

Danger

Flammable liquid and vapor.

May be fatal if swallowed and enters airways.

Causes skin irritation.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

Keep away from heat, hot surfaces, sparks, open flames and
other ignition sources. No smoking.

Avoid release to the environment.

Wear protective gloves/ protective clothing/ eye protection/ face
protection.

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

IF ON SKIN (or hair): Take off immediately all contaminated
clothing. Rinse skin with water.

Do NOT induce vomiting.

none

Danger

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for
mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

H317

May cause an allergic skin reaction.

H304

May be fatal if swallowed and enters airways.

Precautionary Statements

P301 + P310

IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331

Do NOT induce vomiting.

Supplemental Hazard
Statements

none

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

CAS-No. : 68647-72-3

EC-No. : 232-433-8

Component	Classification	Concentration
Orange terpenes		
CAS-No. 68647-72-3 EC-No. 232-433-8	Flam. Liq. 3; Skin Irrit. 2; Skin Sens. 1; Asp. Tox. 1; Aquatic Chronic 2; H226, H315, H317, H304, H411	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact

After eye contact: rinse out with plenty of water. Remove contact lenses.

If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Nature of decomposition products not known.

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air at elevated temperatures.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.

Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Storage class

Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

required

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state	liquid
b) Color	orange
c) Odor	No data available
d) Melting point/freezing point	No data available
e) Initial boiling point and boiling range	176 °C - lit.
f) Flammability (solid, gas)	No data available
g) Upper/lower flammability or explosive limits	No data available
h) Flash point	53,4 °C - closed cup
i) Autoignition temperature	235 °C
j) Decomposition temperature	at 1.012,2 - 1.016,5 hPa
k) pH	No data available
l) Viscosity	No data available
m) Water solubility	Viscosity, kinematic: 1,17 mm ² /s at 20 °C
n) Partition coefficient: n-octanol/water	Viscosity, dynamic: No data available
o) Vapor pressure	No data available
p) Density	No data available
Relative density	No data available
q) Relative vapor density	No data available
r) Particle characteristics	No data available
s) Explosive properties	No data available
t) Oxidizing properties	none
9.2 Other safety information	
No data available	

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapor/air-mixtures are explosive at intense warming.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Heating.

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

In the event of fire: see section 5

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Routes of Entry: Absorbed through skin. Dermal contact. Eye contact. Toxicity to Animals:

Oral LD50 Rat: 1500 mg/kg; Dermal LD50 Rabbit: 2000mg/kg

Inhalation LC50 Rat: > 50mg/L.

Chronic Effects on Humans: CARCINOGENIC EFFECTS: Classified None. by NTP, None. by OSHA, None. by NIOSH.

Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant), of inhalation (lung irritant).

Special Remarks on Toxicity

to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

No data available

SECTION 14: Transport information

14.1 UN number

ADR/RID: 2319

IMDG: 2319

IATA: 2319

14.2 UN proper shipping name

ADR/RID : TERPENE HYDROCARBONS, N.O.S.

IMDG : TERPENE HYDROCARBONS, N.O.S.

IATA : Terpene hydrocarbons, n.o.s.

14.3 Transport hazard class(es)

ADR/RID: 3

IMDG: 3

IATA: 3

14.4 Packaging group

ADR/RID: III

IMDG: III

IATA: III

14.5 Environmental hazards

ADR/RID: no

IMDG Marine pollutant: no

IATA: no

14.6 Special precautions for user

Tunnel restriction code : (D/E)

Further information : No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product

OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841
Email : info@ottokemi.com Web : www.ottokemi.com

National legislation

Seveso III: Directive 2012/18/EU of the
European Parliament and of the Council
on the control of major-accident hazards
involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

P5c FLAMMABLE LIQUIDS

Other regulations

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

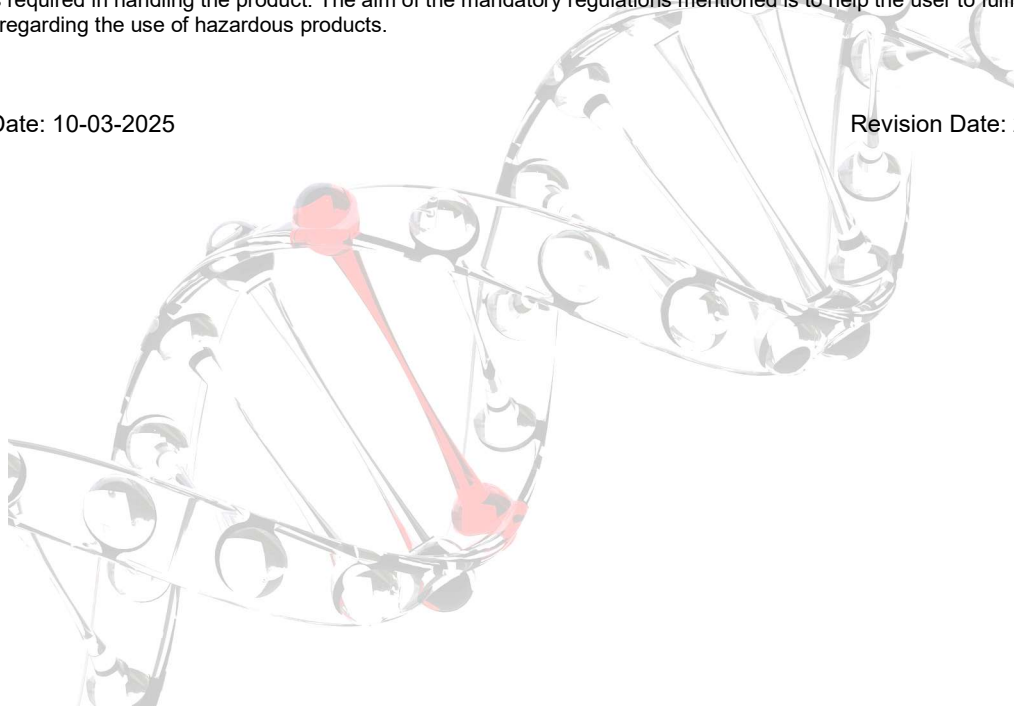
For this product a chemical safety assessment was not carried out

SECTION 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.

Creation Date: 10-03-2025

Revision Date: 29-07-2030



DISCLAIMER

Otto Chemie Pvt Ltd - products are only for laboratory use only. Not for drug, medicinal, household or any other use. No liability accepted for mishandling in use - please test before use

Otto Chemie Pvt Ltd - shall not be responsible for any damage resulting from handling or from contact with the above product.

Otto Chemie Pvt Ltd - provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy.

This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product