

# OTTO CHEMIE PVT LTD

An ISO 9001 : 2015 & GMP Certified Company  
101, Aarkay Ruby Industrial Estate (1B), Opp Shree Narayan Industrial Estate,  
Chinchpada, Vasai East, Waliv, Maharashtra 401208. Tel : + 91 98200 41841  
Email : [info@ottokemi.com](mailto:info@ottokemi.com) Web : [www.ottokemi.com](http://www.ottokemi.com)

## MATERIAL SAFETY DATA SHEET (MSDS)

### SECTION 1. Product identifiers

Product name: Isophorone, 99%  
Product Code: I 1663  
CAS No : 78-59-1

1.2. Relevant identified uses of the substance or mixture and uses advised against  
Use : Industrial. For professional use only.

1.3. Details of the supplier of the safety data sheet

Company identification  
OTTO CHEMIE PVT LTD  
101, Aarkay Ruby Industrial Estate(1B), Opp Shree Narayan Industrial Estate,  
Chinchpada, Vasai East, Waliv, Maharashtra 401208.  
Email [info@ottokemi.com](mailto:info@ottokemi.com)

1.4. Emergency telephone number

Phone no. : + 91 22 2207 0099 (9:00am - 6:00 pm).

### SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Acute toxicity, (Category 4)

Acute toxicity, (Category 4)

Eye irritation, (Category 2)

Carcinogenicity, (Category 2)

Specific target organ toxicity -

single exposure, (Category 3),

Respiratory system

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal Word

Hazard Statements

H302 + H312

H319

H335

H351

Precautionary Statements

P202

P280

P301 + P312

P302 + P352 + P312

P305 + P351 + P338

P308 + P313

Supplemental Hazard

Statements

Reduced Labeling (<= 125 ml)

Pictogram

Signal Word

Hazard Statements

H351

Precautionary Statements

P202

H302: Harmful if swallowed.

H312: Harmful in contact with skin.

H319: Causes serious eye irritation.

H351: Suspected of causing cancer.

H335: May cause respiratory irritation.

Warning

Harmful if swallowed or in contact with skin.

Causes serious eye irritation.

May cause respiratory irritation.

Suspected of causing cancer.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell.

IF ON SKIN: Wash with plenty of water. Call a POISON CENTER/ doctor if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/ attention.

none

Warning

Suspected of causing cancer.

Do not handle until all safety precautions have been read and

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P280

understood.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

IF exposed or concerned: Get medical advice/ attention.  
none

P308 + P313

Supplemental Hazard  
Statements

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : 3,5,5-Trimethyl-2-cyclohexen-1-one

Formula : C<sub>9</sub>H<sub>14</sub>O

Molecular weight : 138,21 g/mol

CAS-No. : 78-59-1

EC-No. : 201-126-0

| Component                          | Classification  | Concentration |
|------------------------------------|---|---------------|
| isophorone                         |   |               |
| CAS-No. 78-59-1<br>EC-No 201-126-0 | Acute Tox. 4; Eye Irrit. 2; Carc. 2; STOT SE 3; H302, H312, H319, H351, H335<br>Concentration limits: >= 10 %: STOT SE 3, H335; | <= 100 %      |

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO<sub>2</sub>) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

### 5.2 Special hazards arising from the substance or mixture

Nature of decomposition products not known.

Combustible.

Vapors are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

### 5.3 Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### 5.4 Further information

Prevent fire extinguishing water from contaminating surface water or the ground water system.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

### 6.2 Environmental precautions

Do not let product enter drains.

### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemisorb®).

Dispose of properly. Clean up affected area.

### 6.4 Reference to other sections

For disposal see section 13.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

### 7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed.

Storage class

Storage class (TRGS 510): 10: Combustible liquids

### 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Ingredients with workplace control parameters

### 8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other

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substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0,7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0,4 mm

Break through time: 120 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Body Protection

protective clothing

Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains.

## SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state

liquid, clear

b) Color

light yellow

c) Odor

No data available

d) Melting

Melting point/range: -8 °C - lit.

point/freezing point

213 - 214 °C - lit.

e) Initial boiling point

and boiling range

No data available

f) Flammability (solid,

gas)

Upper explosion limit: 3,8 %(V)

g) Upper/lower flammability or explosive limits

Lower explosion limit: 0,8 %(V)

h) Flash point

96,0 °C - closed cup

i) Autoignition

462,0 °C

temperature

j) Decomposition

No data available

temperature

k) pH

No data available

l) Viscosity

Viscosity, kinematic: 2,83 mm<sup>2</sup>/s at 20 °C - OECD Test Guideline 114

Viscosity, dynamic: No data available

14,5 g/l - completely soluble

log Pow: 1,67 at 20 °C - Bioaccumulation is not expected.

m) Water solubility

n) Partition coefficient:

n-octanol/water

o) Vapor pressure

1,3 hPa at 38,0 °C

0,3 hPa at 20,0 °C

0,923 g/cm<sup>3</sup> at 25 °C - lit.

No data available

No data available

p) Density

Relative density

q) Relative vapor

density

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|                              |                   |
|------------------------------|-------------------|
| r) Particle characteristics  | No data available |
| s) Explosive properties      | No data available |
| t) Oxidizing properties      | none              |
| 9.2 Other safety information |                   |
| No data available            |                   |

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Forms explosive mixtures with air on intense heating.  
A range from approx. 15 Kelvin below the flash point is to be rated as critical.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Violent reactions possible with:

Oxidizing agents

### 10.4 Conditions to avoid

Strong heating.

### 10.5 Incompatible materials

Strong oxidizing agents

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Routes of Entry: Absorbed through skin. Dermal contact. Eye contact. Toxicity to Animals:

Oral LD50 Rat: 1500 mg/kg; Dermal LD50 Rabbit: 2000mg/kg

Inhalation LC50 Rat: > 50mg/L.

Chronic Effects on Humans: CARCINOGENIC EFFECTS: Classified None. by NTP, None. by OSHA, None. by NIOSH.

Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant), of inhalation (lung irritant).

Special Remarks on Toxicity

to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to fish flow-through test LC50 - Pimephales promelas (fathead minnow) -

228 mg/l - 96 h

Remarks: (ECHA)

Toxicity to daphnia

and other aquatic

invertebrates

static test LC50 - Daphnia magna (Water flea) - 120 mg/l - 48 h

(US-EPA)

Toxicity to algae static test EC50 - Desmodesmus subspicatus (green algae) - 475

mg/l - 72 h

Remarks: (ECHA)

Toxicity to bacteria EC10 - Pseudomonas putida - 435 mg/l - 18 h

Remarks: (External MSDS)

Toxicity to

fish(Chronic toxicity)

flow-through test NOEC - Pimephales promelas (fathead minnow) -

4,2 - 15,6 mg/l - 32 d

(US-EPA)

### 12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d

Result: 95 % - Readily biodegradable.

(Directive 67/548/EEC Annex V, C.4.A.)

### 12.3 Bioaccumulative potential

Bioaccumulation Lepomis macrochirus - 14 Days

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at 16 °C(isophorone)

Bioconcentration factor (BCF): 1,1 - 1,8

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Discharge into the environment must be avoided.

## SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

See [www.retrologistik.com](http://www.retrologistik.com) for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

## SECTION 14: Transport information

14.1 UN number

ADR/RID: -

14.2 UN proper shipping name

ADR/RID : Not dangerous goods

IMDG : Not dangerous goods

IATA : Not dangerous goods

14.3 Transport hazard class(es)

ADR/RID: -

14.4 Packaging group

ADR/RID: -

14.5 Environmental hazards

ADR/RID: no

14.6 Special precautions for user

No data available

Further information

Not classified as dangerous in the meaning of transport regulations.

IMDG: -

IATA: -

IMDG: -

IATA: -

IMDG: -

IATA: -

IMDG Marine pollutant: no

IATA: no

## SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

Authorisations and/or restrictions on use

Other regulations

Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable.

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

For this product a chemical safety assessment was not carried out

## SECTION 16: Other Information

This safety data sheet should be used in conjunction with technical sheets. It does not replace them. The information given is based on our knowledge of this product, at the time of publication. It is given in good faith. The attention of the user is drawn to the possible risks incurred by using the product for any other purpose other than that for which it was intended. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all

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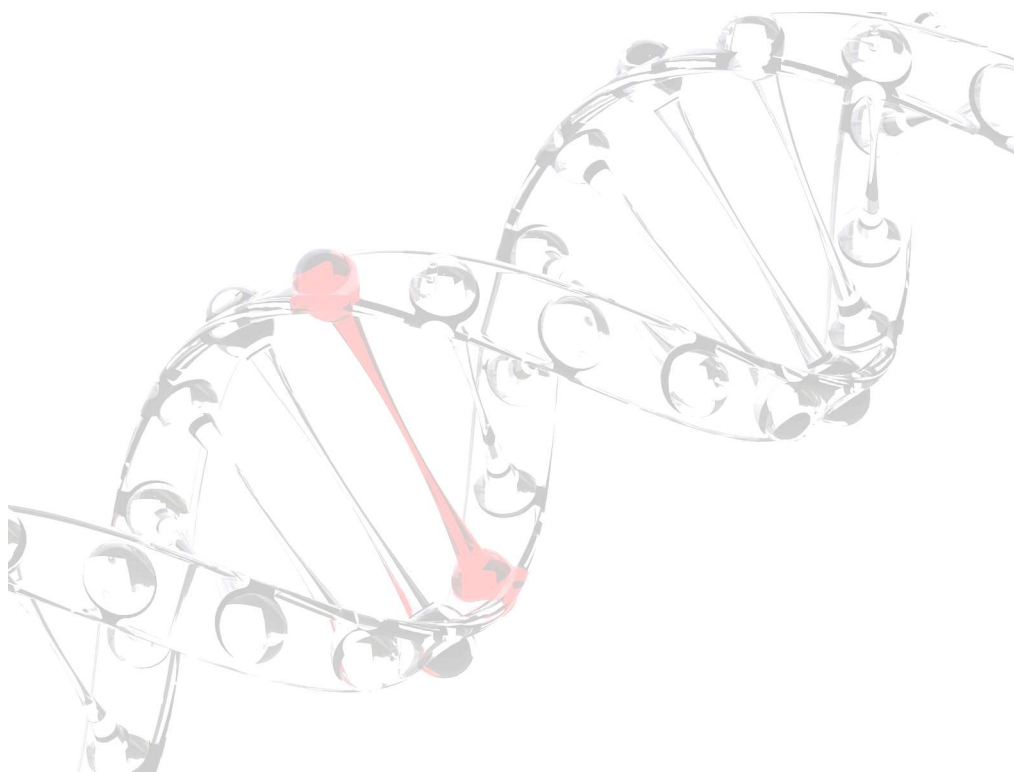
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precautions required in handling the product. The aim of the mandatory regulations mentioned is to help the user to fulfill his obligations regarding the use of hazardous products.



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